



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4634-045

Job Sheet 167036-K



Part No: D4634-045 *REV. G 9-89* Job Qty: 1 pcs

Part Name: Aft, Center Ceiling Panel Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Era Helicopters LLC (CERAH01)

PO Box 79459, Attn: Accounts Payable Houston, TX, 77279-9459 USA ph:(337) 478-6131

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Small Fab	<i>P.M.L 18-3-3</i>
100	Small Fab	1 pcs		11/16/17	0.00	0.00	Small Fab	<i>P.M.L 18-3-3</i>
110	Small Fab	1 pcs		11/17/17	0.00	1.00	Small Fab	<i>P.M.L 18-3-3</i>
120	QC	1 pcs		11/17/17	0.00	0.00	QC5	<i>38 MAR 23</i>
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3	<i>9-88</i>
140	QC	1 pcs		11/17/17	0.00	0.00	QC21	<i>11.10.18/03/26</i>

Part Op 110 - ***BEFORE INTALLING D4728-055, APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGHT OF PART
Descriptions: ON EANCH SIDE OF LIGHT, LET DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH : 1-
Assemble as per Dwg D4634-045 2- install No Smoking & seat belt symbols 3- Install led lights 4- Install Air valves
5-Install Wiring Harness

DAS

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MAR 27 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	2351-20-27-C3C - <i>5007846</i>	1	38	0	0
	50-009-2 - <i>5004860</i>	1	47	0	0
	* D4634-145 <i>5037321</i>	1	0	0	0
	D4646-1 - <i>5011752</i>	2	25	0	0
	D4652-3 - <i>5011749</i>	2	0	0	0
	* D4652-5 <i>5011755</i>	2	11	0	0
	* D4728-049 - <i>5018491</i>	1	12	0	0
	D4728-055 - <i>5025404</i>	1	6	0	0
	PLT1.5M-M <i>FM129712</i>	10	2,578	0	0

Part Specifications

Specifications could not be found.



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Container No: S047448



Part: D4634-045

Job No: 167036-K

Serial No/Batch: S047448

Revision: G

Inspector:

Date: 03/03/18

Master Unit 001359



Job No 167036-K